

# HUSSMANN®

## CoreLink™

### Current Transducer Field Commissioning Procedure



### CT Commissioning Manual

Application Version

## IMPORTANT

Keep in factory for  
future reference!

# Introduction and Requirements

Purpose of this manual is to provide field service personnel the information necessary to successfully commission the CoreLink, component loads and current transducer (CT).

## Hardware Requirements

Following parts are shipped when Hussmann cases are ordered with optional CT on CoreLink

- CoreLink Case Controller P/N:3053539
- Current Transducer P/N:

## Software Requirements

Following versions or higher versions of software packages are configured inside CoreLink and are required to support CT functionality

- CoreLink
  - Application Version 3.0.0 +
  - Web UI 2.1.0 +

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Bios Version: 2020022900

Web UI Version: 2.1.0

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Application Version: 3.0.0

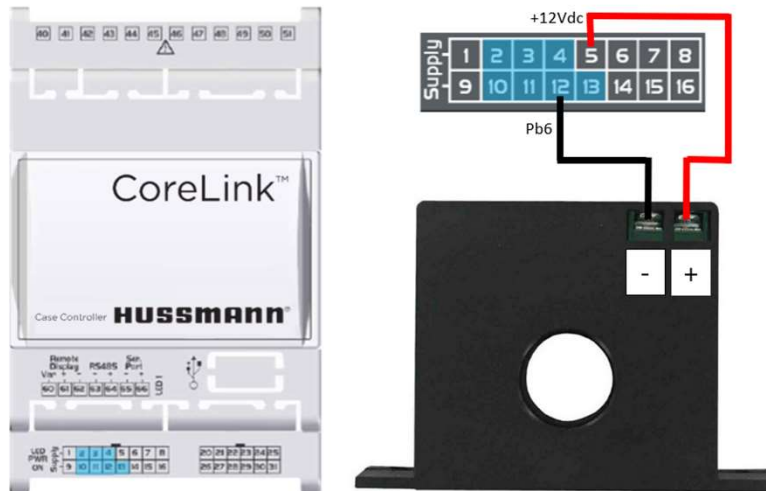
Application Date Code: 41720

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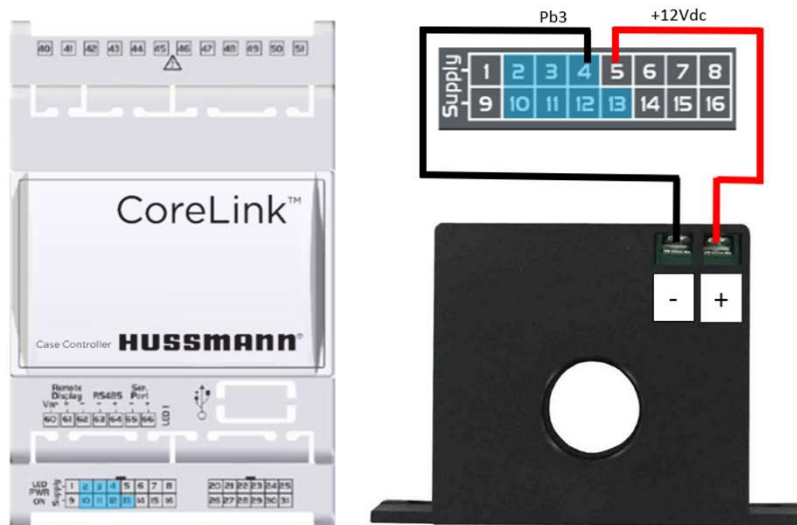
# Confirm Hardware Wiring

## 1. Validate CT/CoreLink wiring

- Visually confirm the wiring of the CT to the CoreLink



MEDIUM TEMPERATURE CASE



LOW TEMPERATURE CASE

## 2. Validate CT/Load wiring

- Visually confirm the lights, fans and heater (if applicable) load wires are running through the CT core.
- Reference case model wiring diagram. Part numbers located in Appendix A

# Confirm Software Configurations (cont.)

## 3. Validate CoreLink Analog Inputs

- Log into CoreLink's user interface
- Navigate to Alarms tab and confirm analog inputs are not alarming

The screenshot shows the HUSSMANN CoreLink user interface. The top navigation bar includes the HUSSMANN logo and several menu items: Status, Config, Alarms (highlighted with a red box), Commands, I/O, System, Analysis, Energy, and Diagnosis. Below the navigation bar, there are three panels displaying analog input status. The first two panels are for 'MEDIUM TEMP I/O' and the third is for 'LOW TEMP I/O'. Each panel lists six inputs, all of which are marked as 'OK'.

Input ID	Input Name	Status
1	Discharge Air 1	OK
2	Discharge Air 2	OK
3	Discharge Air 3	OK
4	Return Air 1	OK
5	Not Used	OK
6	Current Transducer 1	OK

MEDIUM TEMP I/O

Input ID	Input Name	Status
1	Coil Out 1	OK
2	Coil Out 2	OK
3	Coil Out 3	OK
4	Pressure 1	OK
5	Not Used	OK
6	Not Used	OK

LOW TEMP I/O

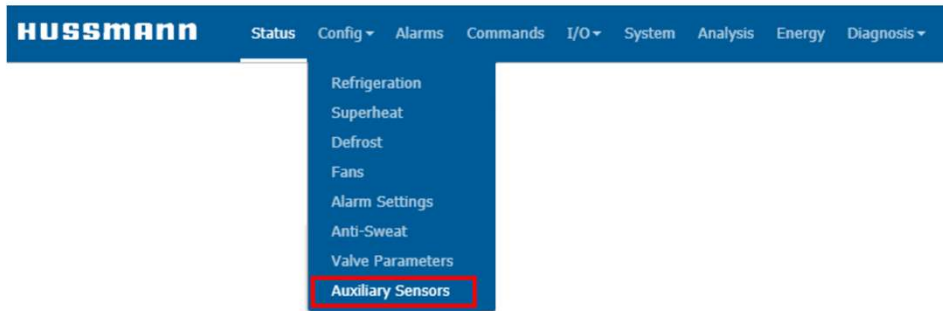
Input ID	Input Name	Status
1	Discharge Air 1	OK
2	Coil Out 1	OK
3	Current Transducer 1	OK
4	Defrost Terminate 1	OK
5	Return Air 1	OK
6	Pressure 1	OK

**Note :-** CT Hardware wiring and software configurations are checked in during Factory Self Test and are not mandatory to check before commissioning.

# Commissioning Steps

## 4. Commissioning the CT

- Navigate to the Auxiliary Sensors tab



- Confirm the CT is measuring an amperage and the min/max tolerance are configured. Min/Max values are typically configured in factory configurations.
- Select "Start" to begin the commissioning process



System Load	Current Transducer	Baseline	Min Limit	Max Limit	Last Read
Defrost 1:	CT Sensor 1	0	A 10	% 10	% 0 A
Defrost 2:	None	0	A 0	% 0	% 0 A
Defrost 3:	None	0	A 0	% 0	% 0 A
Drain Heater:	None	0	A 0	% 0	% 0 A
Evap Fan 1:	CT Sensor 1	0	A 10	% 10	% 0 A
Evap Fan 2:	None	0	A 0	% 0	% 0 A
Evap Fan 3:	None	0	A 0	% 0	% 0 A
Light:	None	0	A 0	% 0	% 0 A
Night Curtain:	None	0	A 0	% 0	% 0 A
Compressor 1:	None	0	A 0	% 0	% 0 A
Compressor 2:	None	0	A 0	% 0	% 0 A
Compressor 3:	None	0	A 0	% 0	% 0 A

Apply

Example only: RLN3

# Commissioning Steps (cont.)

## 5. Commissioning Process Complete

- Once complete, the Commission Status will display Commissioned and the configured loads will display the components Baseline current measurement

### CT Sensor

Commissioning:	<input type="button" value="Start"/>	<input type="button" value="Stop"/>	
Commission Status:	Commissioned		
CT Readings:	1.14 A	Err A	Err A

System Load	Current Transducer	Baseline	Min Limit	Max Limit
Defrost 1:	CT Sensor 1	9.74 A	10 %	10 %
Defrost 2:	None	0 A	0 %	0 %
Defrost 3:	None	0 A	0 %	0 %
Drain Heater:	None	0 A	0 %	0 %
Evap Fan 1:	CT Sensor 1	0.92 A	10 %	10 %
Evap Fan 2:	None	0 A	0 %	0 %
Evap Fan 3:	None	0 A	0 %	0 %
Light:	None	0 A	0 %	0 %
Night Curtain:	None	0 A	0 %	0 %
Compressor 1:	None	0 A	0 %	0 %
Compressor 2:	None	0 A	0 %	0 %
Compressor 3:	None	0 A	0 %	0 %

Example only: RLN3

- Commissioning is complete**

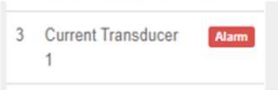


# Appendix A – Case Model Wiring Diagram

**Appendix A.** This Appendix contains case model wiring diagram part numbers

CASE MODEL	WIRING DIAGRAM P/N
INSIGHT	3103937
IM-05-C12	3113134
IM-05-C6,8,10	3110672
IM-05-E3,4,5	3110424
RLN	3097560
RMN	3104737
SFNG	3113663

# Appendix B – Trouble Shooting

**Appendix B.** This Appendix contains information on troubleshooting the commissioning on the current transducer

ISSUE	RECOMMENDATION
<p>Current Transducer Alarm</p> 	<p>Confirm wiring of CoreLink to CT</p> <p>Confirm wiring of CT to CoreLink</p> <p>Confirm polarity of all wiring</p>
<p>CT Reading = Err</p> 	<p>Confirm wiring of CoreLink to CT</p> <p>Confirm wiring of CT to CoreLink</p> <p>Confirm analog input configurations</p>
<p>Baseline Measurement = 0 Amps</p> 	<p>Confirm CoreLink control of digital outputs (fans, defrost heaters) using the Command menu</p> <p>Confirm the component load wires are run through the CT core</p>