

# HUSSMANN®

## CoreLink™

### Display Manual



### IMPORTANT

Keep with controller for  
future reference!

### Operation Manual

P/N 3106386\_B  
July 2020

MANUAL- I/O CORELINK CASE CONTROLLER DISPLAY

Spanish 3106387\_A



## CoreLink Display

Key Display Features Include:

- Exit button
- Up/Down arrows for navigation
- Case light on/off button
- Various helpful status indicators during normal refrigeration
- Dedicated Set/Enter button
- Built-in alarm for notifications

Once communication is established between the display and CoreLink, the display will run a self test and then display the firmware version. The display will next show the default display after the reboot process completes.

## Default Display

Shown below is the default display view. After boot up and successful connection to the CoreLink, the display will show case temperature and system status on the lefthand side.



## Power Up Sequence

First time power up displays: **noL**

**noL** Indicates “no communication” between the display and CoreLink

**noL** Displays until the CoreLink starts to communicate with the display a few seconds after power up.

## Menu Options and Navigation

### 1. Display Menu

The Display Menu is used to read sensor values.

 Menus are navigated with the UP/DOWN arrow buttons.

Use the  arrow to scroll through the three main top-level menus: the **Display Menu** (**d 15**), **Override Menu** (**Or**) and **Configuration Menu** (**EFU**).

Press the SET button to access the Display Menu when **d 15** is shown. Press SET again to show the sensor value. Default menu option is Discharge air 1 temperature display.

DISPLAY MENU OPTIONS	REFRIGERANT TYPE	OPTIONS
Discharge air 1	rR 1	1 = R22
Discharge air 2	rR 2	2 = R407C
Discharge air 3	rR 3	3 = R134A
Return air 1	rR 1	4 = R410A
Return air 2	rR 2	5 = R404A
Return air 3	rR 3	6 = R507A
Defrost terminal 1	rE 1	7 = CO2
Defrost terminal 2	rE 2	8 = R407A
Defrost terminal 3	rE 3	9 = R407F
Coil outlet 1	rO 1	10 = R448A
Coil outlet 2	rO 2	11 = R449A
Coil outlet 3	rO 3	12 = R513A
Superheat 1	sH 1	13 = R450A
Superheat 2	sH 2	14 = R438A
Superheat 3	sH 3	15 = R290
PSI	PSI	
Refrigerant type	rFe	



### 2. Override Menu

The Override Menu is used to turn on/off digital outputs, start/stop defrost cycles and to reboot the controller.



Press UP arrow and SET button at same time to exit any menu and return to previous menu.

Select this menu by pressing SET when **Or** is displayed. Use  arrow to scroll to **E** and press SET to enter configuration. First override menu displayed will be Fans (**FAn**). Use arrows to select other parameters.



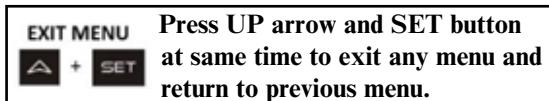
- Press  arrows to scroll through Override Menu options.
- Press SET to view parameter of selected option.
- Press and hold SET for 5 seconds to edit the new override parameter value.
- Use  arrows to enter a new override parameter value. Press SET to accept value.
- New value will flash once accepted
- Press SET to exit Override Menu

OVERVIEW MENU OPTIONS	
Fans	FAn
Lights	Li t
Refrigeration 1	rEF
Defrost start	In I
Defrost stop	dtr
Reboot controller	bYE

OVERVIEW PARAMETERS	
1	ON
0	OFF
-1	CoreLink Control

### 3. Configuration Menu

The Configuration Menu is used to modify setpoints and set the BACnet address.



Use the arrow buttons to navigate to the main top-level Configuration Menu.

Select this menu by pressing SET when is displayed. Use arrow to scroll to and press SET to enter configuration. First config. menu displayed will be Discharge air setpoint 1 (). Use arrows to select other parameters.

- Press arrows to scroll through Configuration Menu options.
- Press SET to view configuration of selected option.
- Press and hold SET for 5 seconds to edit the new parameter value.
- Use arrows to enter a new parameter value. Press SET to accept value.
- A new value will flash once accepted.
- Press SET to exit Parameter Menu.

#### CONFIGURATION MENU OPTIONS

Discharge air setpoint 1	
Discharge air setpoint 2	
Discharge air setpoint 3	
Deadband	
Superheat setpoint 1	
Superheat setpoint 2	
Superheat setpoint 3	
Defrost Intervals	
Defrost Type	
Min defrost duration	
Max defrost duration	
Fan Control mode	
Modbus address	
Mac address	
Device Id	



Defrost Type		Options
		0 = Electric
		1 = Hot Gas
		2 = Modular Defrost
		3 = Electric Defrost- Individual Coils
		4 = Off Cycle Defrost
		5 = None

Fan Control Mode		Options
		0 = On Refrig - Off Defrost
		1 = On Continuous - Off Defrost
		2 = On Refrig - On Defrost
		3 = On Continuous - On Defrost

### CoreLink Display Usage Examples

#### How to change a setpoint:

From the Hussmann display, superheat and refrigeration setpoints can be set.

1. If not at the main top-level menu, press + together repeatedly until reaching the main top-level menu.
2. Press the arrow until Configuration ( ) is displayed and press SET.
3. Use arrow to enter , then press SET to enter the Configuration Menu.
4. Press arrows to scroll until desired parameter is shown.
5. Press SET to view the parameter setpoint.
6. Press and hold SET for 5 seconds (setpoint will flash on the screen when this step is complete).
7. Use the arrows to select the new setpoint.
8. Press SET when the displayed setpoint is correct. The number will flash on the screen if this step was done correctly.



### How to start a defrost:

The digital outputs of the CoreLink can be controlled directly from the display. The display can be used to override the options listed in the table.



OVERRIDE MENU OPTIONS	
Fans	FRn
Lights	LIT
Refrigeration 1	rEF
Defrost start	In I
Defrost stop	dfr
Reboot controller	bYE

1. If not at the main menu, press + repeatedly until reaching the main top-level menu.
2. Press the up arrow to select the Override Menu ().
3. Press SET with displayed.
4. Use arrows until the number is shown, and then press SET.
5. Use the arrows until Defrost start () is shown on the display.
6. Press SET to show the current override status.
7. Press and hold SET for 5 seconds to enter Defrost Edit Mode, you will now be able to enter an override code (the current value will flash when this step is complete).

OVERRIDE PARAMETERS

1	ON
0	OFF
-1	CoreLink Control

8. Use the arrows until is displayed ( means the selected output will be turned on).
9. Press SET with displayed to accept the new value. The number on the display will flash when done correctly. The Defrost Status Icon will now appear on the display main menu as the case enters a defrost.



Use the same method above to turn on/off any of the other outputs available in the Override Menu.

### How to stop a defrost:

To stop a defrost and return the case to refrigeration mode, repeat steps 1-9 above, but select the menu at Step 5 to send a Defrost Stop () command to the CoreLink.

## How to set a network address:

From the display, you can view and change the connected CoreLink's Modbus and BACnet addresses.

1. If not at the main menu, press + together repeatedly until reaching the main top-level menu.
2. Press the arrow to select the Configuration Menu (.
3. Use arrows to select and press SET to enter the Configuration Menu (.

### *Modbus*

4. Press arrows until is shown, then press SET to view the current Modbus address setting.
5. To change the Modbus address, press and hold SET for 5 seconds to enter the network address edit mode.
6. Use the arrows to enter a new address and press SET to save the new address (The new address will flash on the screen when this step is complete).

### *BACnet*

7. To edit the CoreLink's BACnet address, repeat Steps 4, 5, and 6, but select from the menu at Step 4.

## How to reboot the controller

From the display, you can reboot the controller with a simultaneously two button push

1. If not at the default display, press to navigate to default display
2. Press the light and exit button simultaneously for 5 seconds
3. The display will immediately show 0
4. Controller will reboot, view controller yellow status LED to confirm reboot sequence
5. Display will show default display
6. Display will automatically reboot, then show default display again
7. Reboot complete